

GC20528 系列高速针杆离合双针平缝机

本系列机型采用双直针，立式自动加油或梭勾线，滑杆挑线，构成二行双线锁式线迹。针杆采用机械式分离与联合；上下轴用滚珠轴承支承，同步齿形带传动；柱塞式油泵润滑系统。采用针杆摆动与送布牙同步送料方式，旋扭式圆盘调节针距和缸杆式倒顺送料机构，在梭心内的缝线回拉弹簧，保证底线与面线得到一致的缝制效果。适用缝制大衣、制服、牛仔裤、包袋、装饰缝等。

GC20528-M-D、GC20528-B-D型采用数字电路控制，具有自动剪线，自动定针位，自动定针数等功能，配置电子伺服电动机，性能稳定，操作效率极高。



This machine adopts two straight needles, vertical-axis rotating hook with self-lubricating feature for catching thread loops and sliding cam take-up to produce two lines of double lockstitch. The needle bar can be engaged and disengaged mechanically and the arm shaft and hook shaft are supported by ball bearings. It is provided with synchro tooth belt for driving plunger pump for lubricating, knob-type stitch regulator and lever type reverse feeding mechanism. A bobbin thread pullback spring in the bobbin case guarantees the accordance of needle thread and bobbin thread. Besides it features synchronized feeding of needle bar and feed dog. It is recommended for stitching overalls uniforms, jeans and decorative sewing on bags.

GC20528-M-D, GC20528-B-D is designed with electronic servo motor, digital circuit control and automatic sewing modes such as auto trimming, auto needle positioning and auto stitch presetting. It features stable and efficient sewing performance.

立式旋梭，旋梭量可以根据需要移动，调整便捷，采用可分离或联合动作的缸杆调节系统，分离联合可靠，可保证角缝针距一致并防止缝料滑移。

Vertical-axis rotating hook, the hook excite can easily be set if needed. Provided with toggle bar mechanism which can be engaged or disengaged, the reliability of split needle bar ensures uniform stitches for corner sewing and prevents slitting of sewing materials.

型号 Model	GC20528-M	GC20528-M-D	GC20528-B	GC20528-B-D
用途 Application	薄料、中厚料	Light to medium heavy weight	中厚料、厚料	Medium heavy weight
最高缝速 Max. sewing speed	3500 r. p. m.	3500 r. p. m.	3000 r. p. m.	3000 r. p. m.
线迹长度 Stitch length	0-5 mm	0-5 mm	0-7 mm	0-7 mm
针杆行程 Needle bar stroke	33.4 mm	33.4 mm	33.4 mm	33.4 mm
压脚提升 Presser foot lift	手动 By hand	7 mm	7 mm	7 mm
剪控 By knee	膝控 By knee	13 mm	13 mm	13 mm
机针 Needle size	DP × 5 11 [#] -14 [#]	DP × 5 11 [#] -14 [#]	DP × 5 18 [#] -22 [#]	DP × 5 18 [#] -22 [#]
旋梭 Rotating hook	标准附下线回拉弹簧 Standard hook with bobbin thread pull-back spring	自动润滑旋梭 (自动剪线用) Auto lubrication hook (Thread trimming)	大型附下线回拉弹簧 Large hook with bobbin thread pull-back	大型附下线回拉弹簧 (自动剪线用) Large hook with bobbin thread pull-back (Thread trimming)
润滑方式 Lubrication	自动润滑 Auto lubricated			
自动剪线装置 Auto trimmer	—	√	—	√
电动机 Motor	370瓦缝纫机专用电机 370W Clutch motor	专用电子调速电机 Speed adj. motor	370瓦缝纫机专用电机 370W Clutch motor	专用电子调速电机 Speed adj. motor
针间距 Needle gauge	标准 6.4 mm 特殊 3.2 4 4.8 5.6 8 9.5 12.7 15.8 19 mm Standard 6.4 mm special 3.2 4 4.8 5.6 8 9.5 12.7 15.8 19 mm			

特殊规格针间距请在订货时商定

Please specify for special needle gauge when ordering.

产品请以实物为准，本图片仅供参考，请勿将实物与图片进行对比，以免产生误解。

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